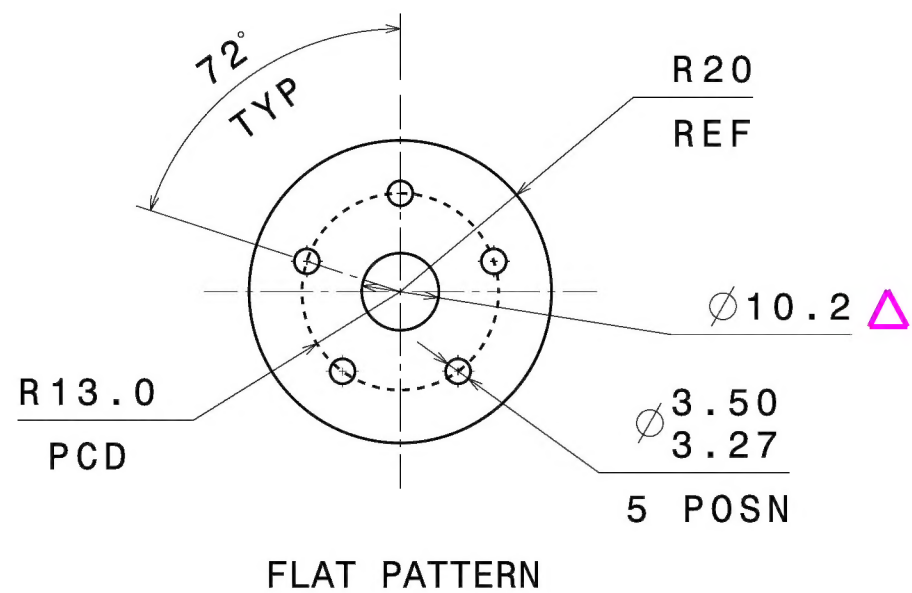


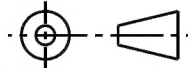

QB22050		SH A or A	ISS P2Y	2	1		
ZONE	ISS	DESCRIPTION			DATE		APPROVALS
C4	P2Y	ADD 10.2 OD HOLE TO HELP WITH ASSEMBLY ALIGNMENT ECR R40883 INCORPORATED			24 OCT 2014	MODIFIED:	B MITCHEM
		CHANGE CODE: PE			24 OCT 2014	DRG CHCK:	T CLARK
						PROJ ENG:	
						MFG ENGR:	
						TECH APRL:	
					24 OCT 2014	DSGN APRL:	E C BULA



NOTES

- 1. MATERIAL: STAINLESS STEEL AMS5517 19 SWG (1.0mm).  
ALTERNATIVE S524 19 SWG (1.0mm).
- 2. REMOVE ALL BURRS AND SHARP EDGES.
- 4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE  
OF ALL HOLES:  $\phi \pm 0.34$
- 5. RIVET HOLES TO COMPLY WITH QD1028.
- 6. FINISH:NATURAL
- 7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK TO QD5016  1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	10 OCT 2014									
					DRG CHCK	T CLARK	10 OCT 2014									
	DECIMALS				ANGLES		PROJ ENG				PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND					
	X.	±			1.0	± 0.5 DEG	MFG ENGR									
	.X	±			0.5		TECH APRL									
	.XX				±	0.25	DSGN APRL				TITLE  PLATE BASE					
	.XXX				±	-	DSGN APRL		E C BULA 10 OCT 2014							
	SURFACE FINISH				3.2/√		USED ON		CONTRACT NO		SIZE	CAGE CODE	DRG NO	ISS		
	DO NOT SCALE DRAWING				QB05043						A3.	U0088	QB22050	P2Y		
								SCALE	1:1	WEIGHT	SHEET A OF A					